Annex G

Investigation Report

Investigation Report of CEMS Exceedances

Date	1 - 30 November 2020
Time	Continuous monitoring throughout November 2020
Monitoring Location	Continuous Environmental Monitoring System (CEMS)
Parameter	Various emission parameters of the Centralised Air Pollution Unit (CAPCS) Cogeneration Unit (CHP) and Ammonia Stripping Plan (ASP)
Exceedance Description	 Continuous monitoring was carried out at the CAPCS, CHP and ASP throughout the reporting period using the CEMS. According to the EM&A Manual, exceedance is considered if the emission concentration of the concerned pollutants is higher than the emission limits stated in Tables 2.2, 2.3 and 2.5 of the EM&A Manual (Version F) for CAPCS, CHP and ASP respectively. The concentration of the concerned air pollutants were monitored on-line by the CEMS. Exceedances of various emission parameters were recorded on the CEMS including: Odour (including NH₃ & H₂S) in the CAPCS NO_x in the CHP Carbon Monoxide, NO_x, VOC (including methane) and NH₃ in the ASP. According to the Contractor, the plant was receiving around 100 tonnes of SSOW daily and was operated normally. The Contractor explained that exceedances recorded in the CHP was due to the low biogas loading which results in the poor performance efficiency in CHP. Exceedances in ASP was caused by unstable column temperature in biogas combustion.
Action Taken / Action to be Taken	 The chemical dosing system has completed its resumption to normal working conditions. The Contactor will closely monitor the chemical dosing system and the CAPCS to avoid any exceedance. The supplier of the CHP has conducted an on-site investigation and checking during this reporting period. The Contractor is negotiating a routine maintenance contract with the CHP supplier to allow the CHP supplier to rectify any exceedances. The Contractor is in the process of preparing a major spare part list with the CHP supplier to reduce the time needed to wait for the delivery of spare parts for the maintenance of the CHP. A local site engineer was arranged to find tune and test the ASP three days a week during this reporting period. It was arranged with the supplier of ASP to check the performance of the stacks onsite. However

OSCAR Bioenergy Joint Venture EP/SP/61/10 - Organic Resources Recovery Centre Phase 1

	the supplier could not travel to Hong Kong during this
	reporting period due to restrictive travel arrangement.
	Communication with supplier was maintained and
	fine-tuning of equipment was performed according to
	supplier's instructions. The Contractor continues to
	carry out maintenance measures as per the supplier's
	manual. The Contractor has started to establish a
	regular communication channel with the ASP supplier,
	to overcome the fact that the supplier cannot travel to
	Hong Kong due to travel restriction.
Remedial Works and	The Contractor is recommended to closely monitor the
Follow-up Actions	processes, including the modification work and follow-up
	emission monitoring of the CHP and ASP to avoid
	exceedance. MT has advised that the issue of emission
	exceedances should be prioritised in up-coming meetings. MT
	will carry out follow-up audit regarding the progress next
	month.

Prepared by: Bonia Leung, MT Representative

Date 8 December 2020